

TÜVSÜD South Asia Pvt. Ltd. NIBR Corporate Park 1 Aerocity, 2nd floor,S.No. 2010, 2016. Andheri - Kurla Rd.Safed Pul, Andheri (East), Mumbai – 400072. Maharashtra. India	INSPECTION VISIT REPORT IVR No.: GS/2026/022 Date: -03.03.2026	
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1.	TÜV SÜD Ref. No.	:	IND-030395
2.	TÜV SÜD Coordinating Office	:	Kolkata
3.	TÜV SÜD Customer Name	:	M/s JAYPEE INDIA LIMITED
4.	End Username	:	M/s JAYPEE INDIA LIMITED
5.	Project / PMC	:	–
6.	Supplier / Manufacturer	:	M/s JAYPEE INDIA LIMITED
7.	Sub-Supplier / Sub-Vendor (if applicable)	:	N/A
8.	Purchase Order No.	:	–
9.	Scope of Inspection	:	Witness of WPS coupon and Lab Witness.
10.	Material offered	:	Welding Procedure Specification.
11.	Contacted person & Mobile No.	:	Mr. RaqteemDas (9874454777)
12.	Place & Date of Inspection	:	M/s JAYPEE INDIA LIMITED, Jaypee Haat, Ankurhati -711409,Balitikuri IRC Lab – Balitikuri, Howrah. Date:-30.01.2026 , 11.02.2026&03.03.2026

13. **Calibration Status:**
 All Instruments used by customer / vendor during inspection are verified for suitability by having accreditation to ISO/IEC 17025 for the relevant tests, range accuracy and calibration validity.
 Confirming: YES NO NA


❖ **GUIDELINE:**

Select YES	<i>if all instruments used have been calibrated by an external Calibrating Lab, having traceability to ISO/IEC 17025 / NABL. PI ensure to capture the details in section "E" of Cl. 14 below.</i>
Select NO	<i>if 1 or more of the instruments used have NOT been calibrated by an external Calibrating Lab, having traceability to ISO/IEC 17025 / NABL. PI ensure to capture the details below & in section "E" of Cl. 14 below.</i>
Select NA	<i>if no instruments have been used during the inspection.</i>

Below table to be filled if "NO" has been selected above

Instrument is suitable in terms of range, least count, accuracy	Yes / No	Instrument calibrated traceably to national or international standards	Yes / No	Facilities & Environmental conditions for measurement are maintained	Yes / No
Unique identification of Instrument	Yes / No	Use of Instrument by competent person	Yes / No	Validity of Calibration	Yes / No

Company's Representative  Mr. Raqteem Das (9874454777)	For TÜVSÜD South Asia Pvt. Ltd.  Name: Gopal Sarder Mobile:08961287181 gopal.sarder@tuvsud.com
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<p><i>(For Details of Calibration, pl refer to Section "E" below)</i></p> <p>* If measuring instrument used during inspection / tests are verified for assessing conformity, comply to requirement of calibration / testing through ISO/IEC 17025 accredited laboratory, then the measurements taken during the inspection shall be deemed as accredited.</p>	
14a.	Stamped / Punched / Stenciled / Stickered (for identification only)
14b.	Position of Stamp/Sticker on Product/s / Lot:
15.	Result of Inspection:
	Put "✓" If YES, put "X" if NO
Satisfactory	✓
Does Not Conform	X
Accepted under Deviation (with written document from Purchaser mandatory)	X
Pending for Further Work – Testing / Painting / Finishing / Packing / Marking / ETC(Drawing Clarification)	X

<p>Company's Representative</p> <p><i>Raqtam Das</i></p>  <p>Mr. Raqteem Das (9874464777)</p>	<p>For TÜVSÜD South Asia Pvt. Ltd.</p>  <p>Name: Gopal Sarder Mobile: 08961287181 gopal.sarder@tuvsud.com</p>
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(A) Details of Inspected Quantity: -

Sl. No.	Item Description	Identification Details (Heat No. / Lot No. / Batch No.)	Qty. as per PO	Qty. Offered	Qty. Inspected	Qty. Accepted	Qty. Previously Inspected & Released (optional)	Balance Qty. (optional)
1	WPS for GMAW	WPS-JP-02	1 Nos	1 Nos	1 Nos	1 Nos	--	--

(B) Reference Document :-

Sl. No.	Description	Doc. No.	Rev. & Date	App. Code	Approved by
1	ASME SEC IX Year 2022	--	--	--	--

(C) Detail of Inspection Activity :- (ITP/QAP clause wise)-

1 Nos WPS has been offered by the M/s JAYPEE INDIA LIMITED.
1 test coupon has been witnessed have done dated on- .0.2026 (Photo has been attached).

Inspection remarks are given below --

Before Lab Witness --

- Parent metal TC has been submitted by the vendor and found in order.
- Test Coupon has been verified as per proposed WPS.
- Welding parameters checked during welding on test coupon as per above mentioned propose WPS and found satisfactory.
- Visually checked after completion of welding and found satisfactory.
- DP test witness has not done after completion of welding.
- TUV hard stamps applied on all test coupons for Identification as

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7. Measuring & Testing Equipment Used” suitability& condition checked found satisfactory at the time of Inspection. Kindly Shared Equipment/Instrument calibration certificate.

After Lab Witness

Material Description are given below –
Material Description -IS 2062:2011 Gr E250 BR
Coupon Size -300X300X16mm.
Process – GMAW
Position – 3G

Lab witness has been done dated on-02.03.2026 at IRC Lab Howrah. Field lab report has been attached with this report.



- 4 Nos Side bend have done applying mandrel Dia 4Tand bend at 180°- No open discontinuitywas found during testing. Hence Side Bend tests are acceptable.
- Tensiletest witnesses havebeen found to meet the tolerance value. Hence tensile tests (Test Method ASME Sec. IX /2023 & ASTM A370/2024) are acceptable.

Name	Coupon No	Side Bend	Root Bend	Tensile	Remarks
PROSANTA SARDAR	WPS-JP-02	Acceptable	N/A	Acceptable	Acceptable

(D)Documents Reviewed :-

Below Documents reviewed as per approved drawing and found in Order.

1. Material TC
2. Calibration Certificates.

<p>Company's Representative</p> <p><i>Raqteem Das</i></p>  <p>Mr. Raqteem Das (9874454777)</p>	<p>For TÜVSÜD South Asia Pvt. Ltd.</p>  <p><i>Gopal Sarder</i></p> <p>Name: Gopal Sarder Mobile:08961287181 gopal.sarder@tuvsud.com</p>
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(E) List of Calibrated Instruments:-

Sl. No.	Name of Instrument	Instrument ID No.	Range of Instrument	Calibration due date	Is Instrument Calibrated by ISO/IEC 17025 or NABL accredited Lab (Yes/No) ?
1	Vernier Caliper	2208039	(0-150 MM)	01.02.2026	NABL
2	Steel Tape	--	0 mm to 5000 mm	27.11.2025	NABL

(F) Conclusion & NCRs / Discrepancies (If Any) :-

As per inspection activity materials are released for further process.

(G) Enclosures :- (along with no. of pages)

1. Material TC
2. Calibration Certificates.
3. Lab report.

Photographs with details:



<p>Company's Representative</p> <p><i>Raqteem Das</i></p>  <p>Mr. Raqteem Das (9874454777) *</p>	<p>For TÜVSÜD South Asia Pvt. Ltd.</p>  <p>Name: Gopal Sarder Mobile:08961287181 gopal.sarder@tuvsud.com</p>
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IVR No.: *GS/2026/022*
Date: *-03.03.2026*



Feb 11, 2026 3:06:50 PM
Ankurhati
Howrah
Presidency Division
West Bengal



Feb 11, 2026 3:34:23 PM
Ankurhati
Howrah
Presidency Division
West Bengal



Feb 11, 2026 2:46:29 PM
Ankurhati
Howrah
Presidency Division
West Bengal



Feb 11, 2026 2:49:22 PM
Ankurhati
Howrah
Presidency Division
West Bengal

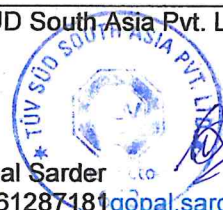
Company's Representative

Raqteem Das



Mr. Raqteem Das (9874454777)

For TÜVSÜD South Asia Pvt. Ltd.



Name: Gopal Sarder
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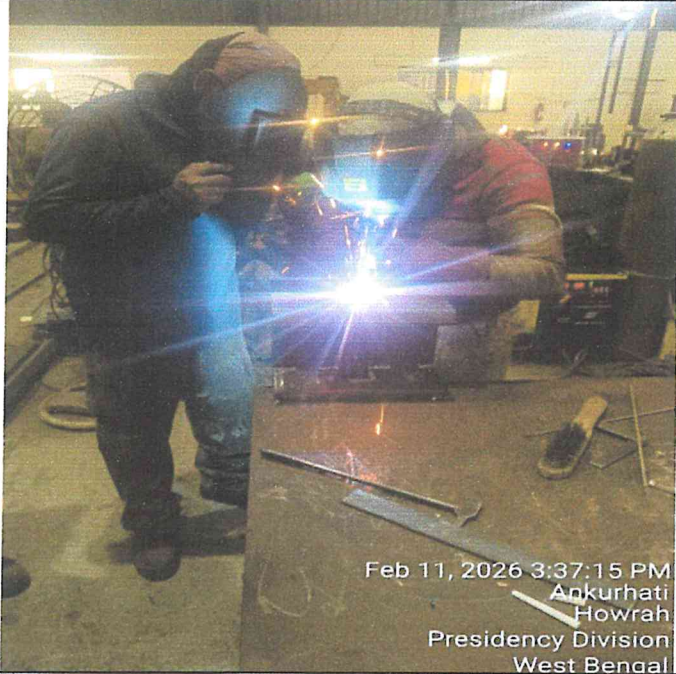
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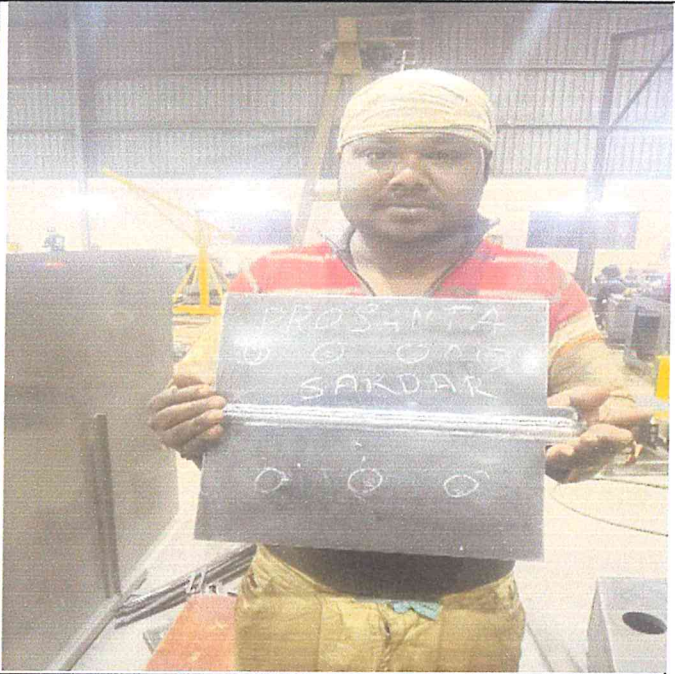
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IVR No.: GS/2026/022
Date: -03.03.2026



Feb 11, 2026 3:37:15 PM
Ankurhati
Howrah
Presidency Division
West Bengal



Mar 2, 2026 12:25:47 PM
Amta Road
Balitkuri
Howrah
Presidency Division
West Bengal



Company's Representative

Raqteem Das



Mr. Raqteem Das (9874454777)

For TÜVSÜD South Asia Pvt. Ltd.



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